



NOTES (UNLESS OTHERWISE SPECIFIED):		
DIMENSIONS ARE IN MILLIMETERS		
GENERAL TOLERANCES:	QUANTITY:	2
0<X<50mm: $\pm 0.1$ mm	MATERIAL:	SSTL
50<X<150mm: $\pm 0.2$ mm	SURFACE TEXTURE ( $\mu$ m):	3.2 $\nabla$ UNLESS STATED
100<X<1000mm: $\pm 0.3$ mm	FINISH:	
ANGULAR: $\pm 0.2^\circ$		
GEOMETRIC TOLERANCES:		
ISO-2768-K		
1. DEBUR AND BREAK SHARP EDGES		
DRAWN	NAME	DATE
CHK'D	LC	26/08/2016
APPV'D		

DO NOT SCALE DRAWING		A4
Department of Physics and Astronomy Institute for Gravitational Research		
PROJECT:	ATLAS Upgrade	
SUB-SYSTEM:	PIXEL MODULE ASSMEBLY TOOLING	
ASSEMBLY:		
PART NAME:	pickup vacuum feed	
DWG NO.	LC_PPE_AUG_065	REV: v2
SCALE: 2:1	PROJ:	SHEET 1 OF 1