



NOTES (UNLESS OTHERWISE SPECIFIED):		
DIMENSIONS ARE IN MILLIMETERS		
GENERAL TOLERANCES:		QUANTITY: 1
0<X<50mm:	±0.1mm	MATERIAL: SSTL
50<X<150mm:	±0.2mm	
100<X<1000mm:	±0.3mm	
ANGULAR:	±0.2°	
GEOMETRIC TOLERANCES: ISO-2768-K		SURFACE TEXTURE (µm): UNLESS STATED
1. DEBUR AND BREAK SHARP EDGES		
DRAWN	NAME	DATE
CHK'D	LC	04/08/2016
APPV'D		

DO NOT SCALE DRAWING		A4
 Department of Physics and Astronomy Institute for Gravitational Research		
PROJECT:	ATLAS Upgrade	
SUB-SYSTEM:	Pixel module assembly tooling	
ASSEMBLY:	Universal stamper	
PART NAME:	flex shim	
DWG NO.	LC_PPE_AUG_058	REV: v1
SCALE: 1:1	PROJ: 	SHEET 1 OF 1